CAL Document Change Notification

DCN No. 7650-DCN- **0060-01**

CHANGE TITLE: Updates To AFEE Harness Support

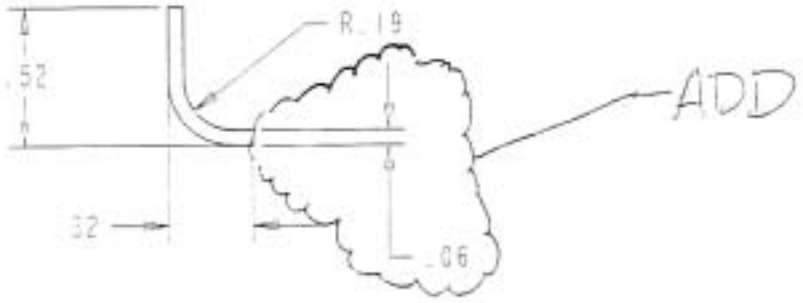
Internal **External**

ORIGINATOR: Kurt Wolko **DATE:** 26-May-04 **NEXT ASSY:** N/A

DOC or DWG NUMBER	TITLE	AFFECTED REV.	NEW REV.
LAT-DS-03764	Suport, Afee Harness	01	02

CHANGE DESCRIPTION:

1) Add material thickness as shown:



REASON FOR CHANGE:

Missing material thickness

DISPOSITION OF HARDWARE:

No hardware affected

Serial numbers affected: ALL

Effective date: 26 May 26-May-04

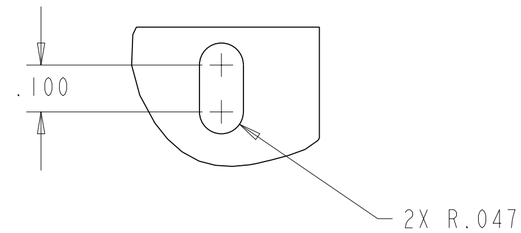
	Use as is	Retest	Rework	Scrap	Other/Comment
Raw material					
Parts in process					No Affect
Assemblies					

APPROVALS		DATE	OTHER APPROVALS (specify):	DATE
ORIGINATOR:		5-26-04	:	
SUBSYSTEM MANAGER:		5-26-04	:	
PROJECT MANAGER:		5/26/04	:	
QUAL ASSUR. MANAGER:		5/26/04	:	
CONFIGURED AND RELEASED:		5-26-04		

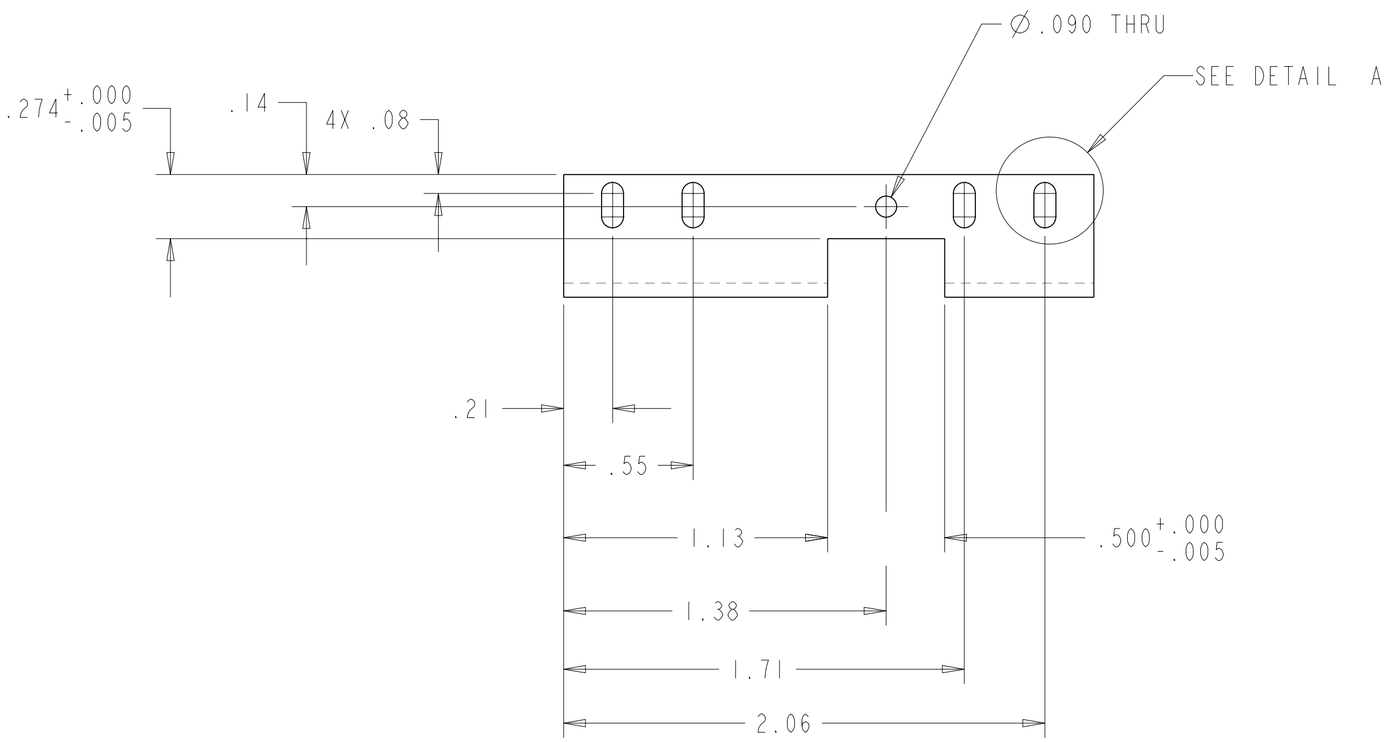
REVISION				
SYM	ZONE	DESCRIPTION	DATE	APPROVAL

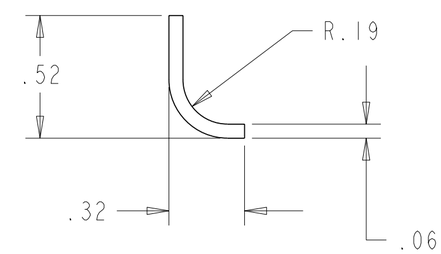
NOTES: UNLESS OTHERWISE SPECIFIED

1. ELECTROLESS NICKEL PLATE IAW SAE AMS-C-26074, CLASS 4, GRADE A (NOT TO EXCEED .0013 IN).



DETAIL A
SCALE 4.000





RELEASED FOR MANUFACTURE
26 MAY 2004

MASTER DRAWING
GLAST-CAL CM FILE COPY

REQD	REQD	ITEM NO	PART NO.	DESCRIPTION	MATERIAL SPEC
	AR	—	——	SHEET AL ALY	6061-T6 IAW AMS-QQ-A-250/11

LIST OF MATERIAL

	NAME	INIT	DATE
DESIGNER	K. Wolko	KW	5/26/04
DRAWN BY	K. Wolko	KW	5/26/04
CHECKED	P. Dizon	PVD	5/26/04
APPROVED-STRESS			
APPROVED-QA	J. Lee	JC	5/26/04
APPROVED-ENGINEER	P. Dizon	PVD	5/26/04
APPROVED	B. Raynor	WNJ	5/26/04
APPROVED			

UNLESS OTHERWISE SPECIFIED: ALL DIMENSION ARE IN INCHES AND APPLY AFTER FINISH
DIMENSION TOLERANCES
.XX: ±0.01
.XXX: ±0.005
ANGLE: ±0.5°
FRACTIONS: ±1/16

125

INTERPRET DRAWING PER ANSI Y14.5M-1982
REMOVE ALL BURRS AND SHARP EDGES R.010 OR CHAMFER MAX

MODEL NAME: LAT-DS-03764 .
DRW VERSION: .
PRO/ENGINEER VERSION: 2001

GLAST
SPACE SCIENCES DIVISION
NAVAL RESEARCH LABORATORY
WASHINGTON, DC

TITLE
SUPPORT, AFEE HARNESS GLAST

CAGE CODE		REV
C	LAT-DS-03764	02

SCALE: 2.000 | WT APPROX: | SH 1 OF 1

METRIC
HYBRID METRIC/INCH
THIRD ANGLE PROJECTION

LAT-DS-TBD	GLAST
NEXT ASSY	USED ON

CM CLASSIFICATION

TASK NO: