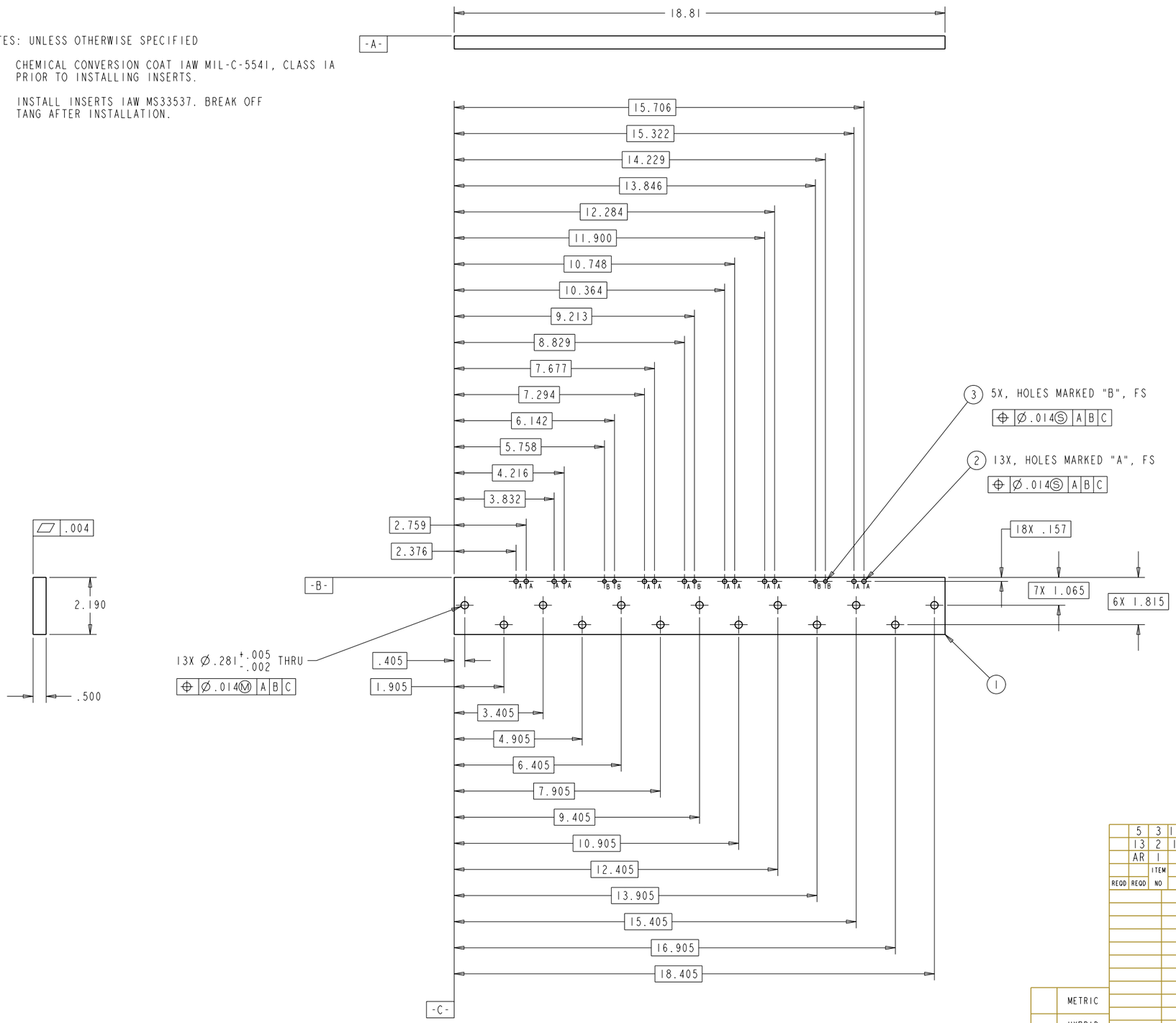
REVISION				
SYM	ZONE	DESCRIPTION	DATE	APPROVAL

NOTES: UNLESS OTHERWISE SPECIFIED

1. CHEMICAL CONVERSION COAT IAW MIL-C-5541, CLASS 1A PRIOR TO INSTALLING INSERTS.

2. INSTALL INSERTS IAW MS33537. BREAK OFF TANG AFTER INSTALLATION.



REQD	REQD	ITEM NO	PART NO.	DESCRIPTION	MATERIAL SPEC
	5	3	1185-06BN 0207	INSERT, .138-32 UNC X .207 L	
	13	2	1185-2BN 0246	INSERT, .164-32 UNC X .246 L	
	AR	1	———	PLATE AL ALY	6061-T651

LIST OF MATERIAL

	NAME	INIT	DATE
DESIGNER	K. Wolko		
DRAWN BY	-		
CHECKED	-		
APPROVED-STRESS	-		
APPROVED-QA	-		
APPROVED-ENGINEER	-		
APPROVED	-		
APPROVED	-		

UNLESS OTHERWISE SPECIFIED: ALL DIMENSION ARE IN INCHES AND APPLY AFTER FINISH

DIMENSION TOLERANCES

.XX:	±0.01
.XXX:	±0.005
ANGLE:	±0.5°
FRACTIONS:	±1/16

125

INTERPRET DRAWING PER ANSI Y14.5M-1982
REMOVE ALL BURRS AND SHARP EDGES R.010 OR CHAMFER MAX

MODEL NAME: LAT-DS-01519 - . -
DRW VERSION: - . -
PRO/ENGINEER VERSION: 2001

GLAST

SPACE SCIENCES DIVISION
NAVAL RESEARCH LABORATORY
WASHINGTON, DC

TITLE

PLATE, LONG, VIBE TEST FIXTURE GLAST

LAT-DS-01514	GLAST		
NEXT ASSY	USED ON		
TASK NO: -			

METRIC

HYBRID METRIC/INCH

THIRD ANGLE PROJECTION

CM CLASSIFICATION
D

CAGE CODE		REV
D	LAT-DS-01519	-
-	SCALE: 0.500	WT APPROX: -

SH 1 OF 1

FOLD LINE